

Red46 Sump Armor

BMW E28

5-Series 1981-1988



1. Remove factory splash guard
2. Slide cross-member backing plate into cross-member using the opening shown. (Fig A, arrow)
3. Position backing plate over the two center holes (Fig A, circles) using a long screw driver or similar.
4. Slide the front mount backing plates in to position (Fig B)
5. Hold the skid plate in position and start all four bolts before tightening any of them. Following the notes below.
 - Each front mount uses one bolt, large washer and small washer
 - Rear mount uses one spreader bar and two bolts and washers
6. Torque all bolts to 14 ft/lbs

